



# CITY OF TAMPA

Bob Buckhorn, Mayor

CONTRACT ADMINISTRATION DEPARTMENT

Michael W. Chucran, Director

## ADDENDUM NO. 1

DATE: December 2, 2015

Contract 16-C-00005; Wastewater Gravity Sewer Rehabilitation By Cured-in-Place Pipe (C.I.P.P.)

Bidders on the above referenced project are hereby notified that the following addendum is made to the Contract Documents. BIDS TO BE SUBMITTED SHALL CONFORM TO THIS NOTICE.

- Item 1: Specifications, page I-1b, in I-1.10, in the first line, change "...a goal of \_\_\_%" to read "...no goal".
- Item 2: Replace Workmanship and Materials Section 49 with the attached Section 49.

All other provisions of the Contract Documents and Specifications not in conflict with this Addendum shall remain in full force and effect. Questions are to be e-mailed to [ContractAdministration@tampagov.net](mailto:ContractAdministration@tampagov.net).

*Jim Greiner*

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Jim Greiner, P.E., Contract Management Supervisor

SECTION 49 - GRAVITY SEWER REHABILITATION  
BY CURED-IN-PLACE PIPE (C.I.P.P.)

W-49.01 Scope of Work

This specification covers the materials and method of application for the rehabilitation of gravity sewers through the use of C.I.P.P.

The proposed location for gravity sewer rehabilitation by C.I.P.P. is as shown on the Plans.

The Contractor shall furnish all labor, materials, and special equipment required to accomplish the work in accordance with these specifications. The installation shall affect the complete interior relining of the existing sanitary sewer piping and shall result in a smooth, hard, strong, and chemically inert interior finish closely following the contours of the existing piping. The Contractor shall provide a completed system with trunk sewer and all lateral connections in operational condition.

The Contractor shall provide all necessary television monitoring and cutting equipment and perform all work required to cut out unnecessary liner material at the locations of all existing lateral pipes and reestablish service to all laterals entering the trunk sewer. **All television inspection videos to be provided to the City shall be in DVD format.**

The actual sizes, lengths, and materials of the pipes to be relined shall be as indicated in the contract documents, subject to verification by the Contractor prior to commencing the lining installation.

The Contractor shall provide all water, piping, hoses, valves, or connections necessary to complete the lining process.

W-49.02 ASTM Standards

The proposed rehabilitation by CIPP shall be in accordance with these specifications and the applicable reference standards from the American Society for Testing and Materials, such as: ASTM F1216 (Rehabilitation of Existing Pipelines and Conduits by the Inversion and Curing of a Resin-Impregnated Tube), ASTM F1743 (Rehabilitation of Existing Pipelines and Conduits by Pulled-in-Place Installation of Cured-in-Place Thermosetting Resin Pipe (CIPP)), ASTM D5813 (Cured-in-Place Thermosetting Resin Sewer Pipe), ASTM D790 (Test Methods for Flexural Properties of Un-reinforced and Reinforced Plastics and Electrical Insulating Materials), and D2990 (Tensile, Compressive, and Flexural Creep and Creep-Rupture of Plastics) which are made a part hereof by such reference and shall be the latest edition and revision thereof. In case of conflicting requirements between this specification and these referenced documents, this specification will govern.

### W-49.03 Qualification of Pipelining Contractor

The prospective Contractor must be approved, in writing, by the Engineer prior to the award of the contract. The Contractor shall provide any information or documentation which the Engineer may require as proof of the Contractor's competency to perform work of the type herein specified.

Minimum requirements for approval by the Engineer shall be as follows:

- (1) The Contractor shall have been engaged in the business of furnishing and installing the C.I.P.P., and shall have been performing work of similar type, magnitude, and difficulty for a period not less than 5 years and shall also have successfully installed at least 1,000,000 feet of a cured-in-place product in wastewater collection systems. Work performed in non-wastewater systems will not be accepted.
- (2) The Contractor shall submit a resume' and list of projects of similar complexity in wastewater collection systems only, which have been successfully completed by him in the past.
- (3) The Contractor shall be capable of providing test data supporting the long-term strength, corrosion resistance, and 50-year design life of the liner. These tests shall be based on the following standards:
  - a) Material tested shall be identical to those proposed for installation and from samples of material in final resting place after the trauma of installation and/or reforming of the product. Testing shall be in accordance with applicable ASTM standards. Laboratory samples will not be acceptable.
  - b) Short-term tests can be extrapolated using actual short-term test data and applicable ASTM standards for plastic pipe.
  - c) All test data (whether theoretically extrapolated or actual) must be validated by an independent third party qualified in these testing procedures.
- (4) The Contractor shall be responsible for providing one (1) restrained CIPP sample test at a frequency of 1 test per every 5,000 ft lined or 1 test per every work order issued, or as directed by the Engineer, at the Contractors own expense.

The test shall be based on the following standards:

- a) The physical properties and thickness shall be tested in accordance with applicable ASTM standards and the report shall be submitted for review by the Engineer. The restrained sample shall be a minimum of 8-inches in length and full diameter of the pipe size being lined.
- b) If any test sample results are unsatisfactory, the City reserves the right to increase the testing frequency at no additional cost.
- c) The sample test must be validated by an independent third party qualified in

these testing procedures such as Specialty Testing Services, Birmingham, Alabama or equal. If the minimum thickness and physical properties are not met as set forth in the contract documents the contractor shall repair or replace the liner. The proposed repair method shall be submitted to the Engineer for approval.

#### W-49.04 Accuracy of the Plans

To the greatest practical extent, the Plans will depict the details of the work, including the locations and numbers of all manholes, distances between manholes, locations of junctions, pipe sizes, manhole depths, etc. However, the Contractor shall verify all dimensions, including lengths between manholes by field measurement. The Contractor shall also be aware that minor variations in pipe diameter and circumference will occur, and that it is not intended that such minor variations be indicated on the Plans.

#### W-49.05 Inspections

Prior to commencing the C.I.P.P. installation, the Contractor shall thoroughly clean all piping to be relined and shall inspect the piping utilizing closed circuit television. All television inspection shall utilize a radial view camera capable of viewing the entire circumference of the pipe. DVD(s) of the piping to be lined shall be made available to the City for inspection before proceeding with the work.

The Contractor shall prevent sand or debris from becoming trapped between the existing pipe and its finished liner, or infiltration caused by damage done during the cleaning process. Grouting of laterals or cracks may be required to prevent infiltration and the sand or debris entrapment. If grouting is required, it shall be considered incidental to the lining procedure, and no additional payment shall be made therefor. The grouting of damaged pipelines is required within 48 hours of discovery.

The City reserves the right to inspect the manufacturing of materials. The Contractor shall give appropriate prior notice in order that the City inspector may be on hand to observe the various processes.

No work shall be performed by the Contractor except in the presence of the City of Tampa Inspector unless otherwise approved by the Engineer. The Contractor shall coordinate his work schedule and give timely prior notice regarding his intentions to perform any and/or all parts of the work, in order that the Department's inspector may be on hand. The Contractor shall provide a work schedule a minimum of 2 weeks in advance of starting work to allow for public notification letters to be distributed by the Department. Any work performed in the absence of the Department's inspector is subject to removal and replacement at the Contractor's expense.

Upon substantial completion of the work, the Contractor shall, in the presence of the Department's inspector, inspect the line using a radial view, closed circuit television. The DVD thus produced shall be accompanied by a simultaneously produced, narrated sound. The sound narration shall draw attention to all recognizable defects, imperfections, etc., and the location along the length of the piping shall be accurately noted. Also, the locations and all pertinent details regarding the entrance of service laterals into the main trunk sewer shall be accurately noted on the

DVD. One copy of the DVD shall become the property of the City.

#### W-49.06 Materials

All materials used in the lining and in the insertion process shall be of the best respective kinds and shall be as approved in advance by the City. Any materials not approved by the City prior to insertion into the piping shall be rejected and shall be removed and replaced with approved materials at the Contractor's expense.

The finished C.I.P.P. shall generally consist of a polyester or epoxy resin impregnated, needle interlocked, terylene felt thoroughly bonded to the internal circumference of the existing pipe, and an internal polyurethane membrane integrally bonded to the internal circumference of the felt, thus forming a smooth, chemically inert internal flow surface.

Felt Content: The liner felt content shall be determined by the Contractor to ensure a cured thickness of liner as indicated on the Plans. The thickness of the cured liner is to be as specified and shall not include the thickness of the polyurethane inner liner.

Resin Content: The resin content of the liner shall be 10-15% by volume greater than the volume of felt in the liner bag.

Liner Sizing: The liner shall be fabricated to a size that when installed will neatly fit the internal circumference of the pipe to be lined. Allowance for longitudinal and circumferential stretching of the liner during insertion shall be made by the Contractor.

Length: The length of the liner shall be that deemed necessary by the Contractor to effectively carry out the insertion and seal the liner at the inlet and outlet of the manhole. Individual inversion runs may be made over one or more manhole to manhole sections as determined.

Because the actual strength and characteristics of the finished liner will vary considerably, depending on the types and mixing proportions of the resin and hardener used, the type of felt used, the type and amount of filler material used, and the degree of cure, it shall be the sole responsibility of the Contractor to control these variables and to provide a finished liner possessing the following minimum properties:

<u>Design Parameter</u>	<u>Unit</u>	<u>ASTM Test Method</u>	<u>Minimum Value</u>
Tensile strength at yield-20°C	psi	D638	3,000
Flexural Modulus	psi	D790	250,000
Flexural strength	psi	D790	4,500

The Contractor shall provide a liner exhibiting the above minimum properties. Prior approval of shop drawings related to any or all materials or methods of installation shall not relieve the Contractor of this responsibility.

The Contractor shall provide a finished liner which exhibits excellent resistance to those

chemicals, liquids, and gases normally found in raw sewage, in particular, hydrogen sulfide gas.

The resin to be used shall be an epoxy or polyester resin with characteristics compatible with the required mechanical and chemical properties previously specified. A sample of each batch shall be made available to the City for testing.

#### W-49.07 Execution

##### Manufacture

It will be necessary for the Contractor to obtain the City's prior approval for all materials or processes and the City shall have the power at any time to order the Contractor to modify or discontinue any practice. All such orders shall be given in writing.

The liner shall be vacuum impregnated with resin not more than 24 hours before the proposed time of installation and stored out of direct sunlight at a temperature of less than 4°C, unless otherwise approved by the Engineer. The Contractor shall designate a location where the CIPP will be vacuum impregnated prior to installation.

The Contractor shall provide all appropriate transport, handling, and protection equipment including refrigerated, or otherwise suitably cooled, transport equipment.

All fabricating and Contractor testing shall be carried out under cover and no materials shall be exposed to the weather until they are ready to be inserted. All materials should be protected from the weather and exposure to ultra-violet light as far as practicable during the manufacture and installation process.

Each liner shall be accompanied by suitable documentation such as a wet out report, indicating time and date of manufacture, felt thickness, number of layers, length of liner, resin types, resin content, catalyst, relevant batch numbers, etc and provided to the City of Tampa inspector for approval prior to installation.

#### W-49.08 Installation

Each liner may be manufactured at any time but shall be impregnated with resin not more than 24 hours prior to the intended installation time, unless otherwise approved by the Engineer. The City shall notify the Contractor upon approval of the line cleaning and inspection report, at which time the Contractor may proceed with operations on the site. The Contractor shall coordinate his schedule for impregnation and insertion of the liner bag with the City, and with due regard for site and weather conditions prevailing at the time.

On the event of insertion being delayed after impregnation by unexpected site conditions but prior to the start of the insertion process, the Contractor shall store the liner, at his own cost, for a further period below 4°C for use when conditions allow.

Prior to beginning insertion of the liner bag, the Contractor shall inspect the cleaned line by use of radial view, closed circuit television cameras, and shall confirm to his own, and the City's, satisfaction that the lines are adequately cleaned. No sewage shall flow through the cleaned line

between final acceptance of the cleaned line and insertion of the liner bag. If, however, sewage does flow through the clean line prior to the insertion of the liner, then the Contractor shall, at minimum, reinspect the line by use of a radial view, closed circuit television camera in order to evaluate whether further cleaning is warranted. The decision whether or not to employ additional cleaning operations will be made by the Engineer. Insertion of the bag by the Contractor shall serve as evidence of his acceptance of the condition of the piping.

The liner shall be inverted into the pipeline from a suitable platform located above the manhole or other approved point of inversion. The free open end of the liner bag shall be firmly secured to the inversion platform and the folded liner passed down a suitably reinforced column to a shute or bend leading to the opening of the pipe to be lined. Clean water at ambient temperature shall be supplied to the inversion platform at a rate sufficient to cause controlled inversion of the liner into the pipeline.

Alternatively, the liner may also be pulled into position through a manhole or other entry point with the aid of a power winch that is equipped with a device to monitor the force and prevent excessive tension and liner elongation. Extreme care shall be taken during the installation to prevent damage to the liner. After the liner is in place, the calibration hose shall then be securely attached to the standpipe and clean water at ambient temperature shall be supplied to cause a controlled inversion inside the liner.

By either method, the installation forces exerted on the liner shall be limited so as not to stretch the liner longitudinally by more than 5 percent of the original length.

The Contractor shall supply a suitable heat source and water recirculation equipment capable of delivering hot water to the far end of the liner to quickly and uniformly raise the water temperature in the entire liner, once inverted in the pipeline, above the temperature required to commence the exothermic reaction of the resin as determined by the catalyst system employed.

The heat source shall be fitted with suitable monitors to gauge the temperature of the incoming and outgoing water supply to determine when uniform temperature is achieved throughout the length of the liner. Liner installation and curing utilizing steam is considered an acceptable alternative for certain applications and therefore must be approved by the Engineer on a case by case basis.

The finished pipelining shall be continuous over the entire length of an insertion run between two manholes or structures and be as free as commercially practicable from visual defects such as foreign inclusions, dry spots, air bubbles, pinholes, dimples, and delamination. The lining shall be impervious and free of any leakage from the pipe to the surrounding ground or from the ground to the inside of the lined pipe.

The polyurethane inflation bag, permanently bonded and attached to the felt bag, shall remain as an inner liner. This bag shall not be considered as contributing to any of the specified properties required of the liner.

Any defects which, in the judgement of the Engineer, will affect the integrity or strength of the lining, shall be repaired or the liner replaced at the Contractor's expense. Prior to proceeding with any repair work, the Contractor shall recommend the proposed plan to the Engineer for his approval.

End sections, where cut or terminated within manholes, shall be repaired with City-approved products, cut flush with the face of the manhole, and suitably sealed with "Hydro-Tite" waterstops, as manufactured by Gundle Lining Construction Company, Houston, TX, or equal.

All defective work shall be removed and replaced with new material to the full satisfaction of the City.

#### W49.09 Service Connection

The existing service connections shall be reconnected after the curing process has been completed. A radial view television camera-guided cutting device, in conjunction with the service locator log from pre-lining inspection, shall be used to identify and restore the service connections to not less than 90% capacity. A smoothing device shall be utilized to smooth all rough edges after re-establishment. A locator log shall be provided to the City which identifies the location of the lateral connection and which connections were re-established. This work shall be done without excavation.

#### W 49.10 Back-up Equipment

It shall be the Contractors responsibility that all critical equipment necessary to complete the installation of the CIPP liner shall be in good working condition prior to starting construction. Critical equipment shall include service cutting device, brushing tools, CCTV camera, and cleaning equipment. The Contractor shall be required to have one working back-up CCTV camera and cutter and all appurtenances necessary onsite prior to starting construction.

#### W 49.11 Warranty

All C.I.P.P. will be warranted to be free from defects in materials and workmanship for a period of one year from the date of rehabilitation. Should a defect occur during this one year period that is attributable to the C.I.P.P. installation, then this defect shall be repaired at no additional cost to the City within 30 days.

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